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(71) Applicant: KABUSHIKI KAISHA MACHIDA SEISAKUSHO  
13-8, Honkomagome 6-chome Bunkyo-ku Tokyo (JP)

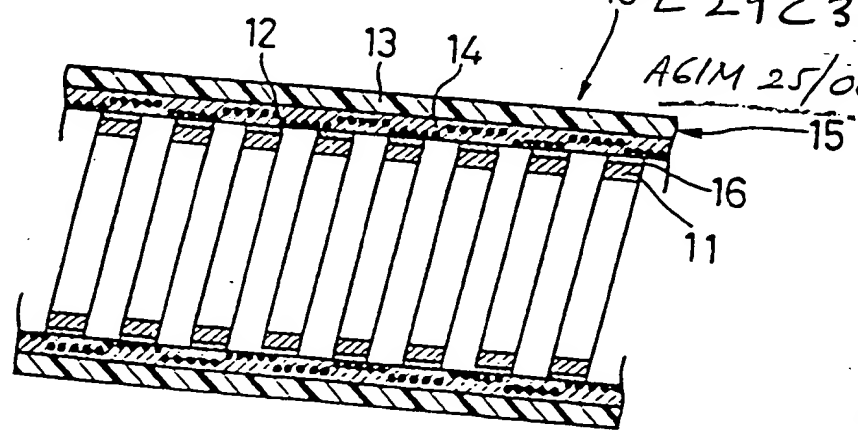
(72) Inventor: Kato, Kenichi, 328-16, Kokuki, Shiraoka-Machi Minamisaitama-Gun Saitama-Ken (JP)  
Inventor: Nobuhara, Toshihide, 16-15-202, Shiratori 2-chome Katsushika-Ku Tokyo (JP)  
(74) Representative: Votier, Sidney David et al CARPMAELS & RANSFORD 43, Bloomsbury Square London WC1A 2RA (GB)

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(54) Method of producing flexible tube.

(57) There is disclosed a method of producing a flexible tube (10; 10A). A braid (12) is fitted on an outer periphery of an elongated core member (20) of a cylindrical shape. Then, a soft resin layer (13; 13A) is formed on an outer periphery of the braid, and the resin layer and the braid are joined together to form a sheath (15; 15A). The core member is removed from the sheath. Subsequently, a flex (11) in the form of a spirally-wound metal strip is inserted into the sheath. The core member can be removed from the sheath by dipping the core member in a dissolvable solution (22).

Fig.3



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